



Dilution Procedure for 599-B4540 (B3740HS)

Objective: To achieve 11 - 16 seconds #4 Zahn cup when diluted with a blend of EA (Ethyl Alcohol) and MT (Mega Thinner B-4045). The ideal viscosity would be 13 seconds #4 Zahn cup.

Total Dilution Ratio: 1 gallon B-4540 : 8 pints EA/MT

STEP 1:

Add to one gallon: 5 pints EA
1 pint MT

STEP 2:

Viscosity	<11 seconds	11-16 seconds	>16 seconds
Add	1 pint MT	1/2 pint EA 1/2 pint MT	1 pint EA
Viscosity			

STEP 3:

Viscosity	<11 seconds	11-12 seconds	13-14 seconds	15-16 seconds	>16 seconds
Add	1 pint MT	1/2 pint EA 1/2 pint MT	3/4 pint EA 1/4 pint MT	1 pint EA	1 pint EA
Viscosity					



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